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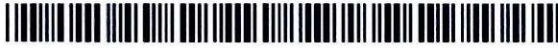
D350-578-011
Job Sheet 182953



Part No: D350-578-011

Job Qty: 7 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/3/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		10/3/18	0.00	0.00	Start Up Stores/Pkg-2	6	SEP 17 2018
160	Packaging	7 pcs		10/3/18	0.00	0.00	Packaging1-3	9-89	SEP 28 2018
170	QC	7 pcs		10/3/18	0.00	0.00	QC4	BB	69 DAS
180	Packaging	7 pcs		10/3/18	0.00	0.00	Packaging3-1	BB	9-89 69
185	DC	7 pcs		10/3/18	0.00	0.00	DC		SEP 28 2018
190	QC21-FG	7 Ea		10/3/18	0.00	0.00	QC21	DAS	

Part Op 180 - Identify and pack for shipping as per PPP D350-578-011

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	84 Ea (12 ea)	90-Start up Operation	5099494
D2432	Bearpaw 19" X 24"	14 Ea (2 ea)	90-Start up Operation	5100148
D2529	Washer	84 Ea (12 ea)	90-Start up Operation	5035698x8/ 5033981X
D3601-1	Radius Block	84 Ea (12 ea)	90-Start up Operation	5107571
D4011-1	Clamp, Short	42 Ea (6 ea)	90-Start up Operation	5071836X36
D4012-1	Cushion	42 Ea (6 ea)	90-Start up Operation	5079312
MS21042L4	Nut	84 Ea (12 ea)	90-Start up Operation	5094597
NAS1149D0463J	Washer	168 Ea (24 ea)	90-Start up Operation	5087299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	84	514	0
	D2432	14	14	0
	D2529	84	1,209	0
	D3601-1	84	186	0
	D4011-1	42	70	0
	D4012-1	42	181	0
	MS21042L4	84	4,306	0
	NAS1149D0463J	168	7,566	0



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Container No: S114465



Part: D350-578-011

Job No: 182953

Serial No/Batch: S114465

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18, FAA STC SR00028NY 03/04/14, FAA STC

Part Specifications	
Specifications could not be found.	

Plex 9/11/18 12:18 PM dart.quinon.sonia

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

Change Record

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Part Number: D350-578-011

Description: BEARPAW[illegible]